

## SUPERSTRETCH DARK MATTE

# APPLICATION INSTRUCTIONS

### STEP BY STEP

#### Step 1

Feed material into inkjet printer so that the printer is printing on the printable side (white matte coated side).

#### Step 2

Design your image and place your cut lines. Print and Cut your design right reading

#### Step 3

Weed away excess material using tweezers or weeding tool.

#### Optional:

For designs with small pieces, use MultiTack. Please see instructions for MultiTack

#### Step 4

Prepress fabric. Remove backing material and place on shirt with image face up. Place silicon sheet on top of image.

#### Step 5

Heat apply the material onto the shirt. Press at 330F at 17-20 seconds. Use medium pressure

#### Step 6

Peel silicon sheet warm

### APPLICATION

Printing Inks	Solvent, Eco Solvent
Image	Right Reading
Press Time:	17-20 sec.
Temperature:	330F (165C)
Pressure:	Medium
Suggested Blade:	45 degree
Suggested Force:	40-75g
Peel:	Warm
Wash Temp.:	Up to 175F (80C)

All technical information and recommendations are based on tests we have conducted. Users should conduct their own tests before proceeding

### NOTES

#### Recommended Fabrics

100% cotton  
100% polyester\*  
Poly/cotton blends  
Polyester knits\*  
Polyester mesh\*  
Poly/foam & cotton caps  
Satin

#### Accessories Required

Computer, Inkjet Printer with Solvent, Eco-Solvent, Cutter, Heat Press

#### Printable side

The printable side (white matte coated side) is on the outside of the roll.

#### Cutting Notes

You should always test cut prior to any production run. Remember cutter settings will need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos.

#### After Heat Press Application

Please allow 2-4 hours before stretching after pressing

#### Care Instructions

Wait 24 hours before washing. Machine wash using mild detergent. Do not use bleach or other aggressive cleaning agents. Cannot be dry cleaned. Wash Temperature cannot exceed 175F

#### Storage

MultiPrint SuperStretch Dark Matte has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity.



\*Some polyester garments may experience dye migration, prior testing should be conducted