

STRETCH

APPLICATION INSTRUCTIONS

STEP BY STEP

Step 1

Feed material into cutter so that the matte side is face up.



Step 2

Design and cut your graphic in reverse (mirror image).



Step 3

Weed away excess material using tweezers or weeding tool.



Step 4

Preheat your fabric and position weeded image on shirt with Glossy side face up.



Step 5

Heat apply the material onto the shirt. Press at 310-330F at 17-20 seconds. Use medium pressure



Step 6

Peel Mylar backing warm.



APPLICATION

Stretch

Press Time:	17-20 sec.
Temperature:	310-330F (155-165C)
Pressure:	Medium to Heavy
Suggested Blade:	45 degree
Suggested Force:	120gf
Peel:	Warm
Wash Temp.:	Up to 140F (60C)

All technical information and recommendations are based on tests we have conducted. Users should conduct their own tests before proceeding

NOTES

Recommended Fabrics

100% cotton
100% polyester*
Poly/cotton blends*
Polyester knits*
Polyester mesh*
Poly/foam & cotton caps*
Satin

Accessories Required

Computer, Cutter, Heat Press, Heat Transfer Vinyl

Cutting Notes

You should always test cut prior to any production run. Cutter settings may need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos.

Care Instructions

Machine wash using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not iron directly onto this material. Wash Temperature should not exceed 140F

Storage

MultiCut Stretch has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity. Keep backing free of dust and other particles

Stretch Ability

MultiCut stretch has excellent stretch and rebound ability. The product stretches up to 30% of it's original size. When using this vinyl with stretchy fabric, we recommend a minimum line thickness of 0.25in or more depending on the type of fabric.



*Some polyester garments may experience dye migration, prior testing should be conducted