JOTO™
Bringing images to life!™

PAROPY™
image trans

PAROPY CL DARK II

APPLICATION INSTRUCTIONS

STEP BY STEP

Step 1
Feed material into laser printer so that the printer is printing on the printable side (white matte coated side).

Step 2
Design your image and place your cut lines. Print and Cut your design right reading

Step 3
Weed away excess material using tweezers or weeding tool.

Optional:
For designs with small pieces, use MultiTack. Please see instructions for MultiTack

Step 4
Prepress fabric for 5 seconds. Remove backing material and place on fabric with image face up. Place silicon sheet or gloss sheet on top of image.

Step 5
Heat apply the transfer onto the fabric. Press at 235-255F at 10 seconds. Use medium pressure

Step 6
Peel silicon/gloss sheet cool.

APPLICATION

Finish:	Gloss	Matte
Paper Mode:	Heavy to Label*	Heavy to Label*
Image:	Right Reading	Right Reading
Press Time:	10 sec.	10 sec.
Temperature:	235-255F (115-125C)	235-255F (155-165C)
Pressure:	Medium	Medium
Suggested Blade:	45 degree	45 degree
Suggested Force:	60-80g	60-80g
Peel:	Cool	Cool
Wash Temp.:	Up to 105F (40C)	Up to 105F (40C)

*These settings are recommended, you may need to conduct your own tests
All technical information and recommendations are based on tests we have conducted.
Users should conduct their own tests before proceeding

NOTES

Recommended Fabrics
Light or Dark Colored
100% cotton
100% polyester
Poly/cotton blends
Polyester knits
Polyester mesh
Poly/foam & cotton caps
Satin

Accessories Required
Computer, Color Laser Printer, Heat Press. Cutter/Plotter Optional.

Printable side
The printable side (white matte coated side) where film peels off.

Cutting Notes
You should always test cut prior to any production run. Remember cutter settings will need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos.

Muliple Finishes
Use Gloss sheet for Gloss finish
Use Silicon sheet for Matte finish

Care Instructions
Wait 24 hours before washing. Machine wash using mild detergent. Do not use bleach or other aggressive cleaning agents. Cannot be dry cleaned. Wash Temperature cannot exceed 105F

Storage
CL Dark II has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity.

Heat Application
Do not overheat as image and colors will become very dull. Overheating may also result in adhesion/wash problems.

JOTO™
Bringing images to life!™

PAROPY™
image trans

PAROPY CL DARK II

APPLICATION INSTRUCTIONS

STEP BY STEP

Step 1
Feed material into laser printer so that the printer is printing on the printable side (white matte coated side).

Step 2
Design your image and place your cut lines. Print and Cut your design right reading

Step 3
Weed away excess material using tweezers or weeding tool.

Optional:
For designs with small pieces, use MultiTack. Please see instructions for MultiTack

Step 4
Prepress fabric for 5 seconds. Remove backing material and place on fabric with image face up. Place silicon sheet or gloss sheet on top of image.

Step 5
Heat apply the transfer onto the fabric. Press at 235-255F at 10 seconds. Use medium pressure

Step 6
Peel silicon/gloss sheet cool.

APPLICATION

Finish:	Gloss	Matte
Paper Mode:	Heavy to Label*	Heavy to Label*
Image:	Right Reading	Right Reading
Press Time:	10 sec.	10 sec.
Temperature:	235-255F (115-125C)	235-255F (155-165C)
Pressure:	Medium	Medium
Suggested Blade:	45 degree	45 degree
Suggested Force:	60-80g	60-80g
Peel:	Cool	Cool
Wash Temp.:	Up to 105F (40C)	Up to 105F (40C)

*These settings are recommended, you may need to conduct your own tests
All technical information and recommendations are based on tests we have conducted.
Users should conduct their own tests before proceeding

NOTES

Recommended Fabrics
Light or Dark Colored
100% cotton
100% polyester
Poly/cotton blends
Polyester knits
Polyester mesh
Poly/foam & cotton caps
Satin

Accessories Required
Computer, Color Laser Printer, Heat Press. Cutter/Plotter Optional.

Printable side
The printable side (white matte coated side) where film peels off.

Cutting Notes
You should always test cut prior to any production run. Remember cutter settings will need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos.

Muliple Finishes
Use Gloss sheet for Gloss finish
Use Silicon sheet for Matte finish

Care Instructions
Wait 24 hours before washing. Machine wash using mild detergent. Do not use bleach or other aggressive cleaning agents. Cannot be dry cleaned. Wash Temperature cannot exceed 105F

Storage
CL Dark II has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity.

Heat Application
Do not overheat as image and colors will become very dull. Overheating may also result in adhesion/wash problems.