

## LUSTRE

(Reflective)

# APPLICATION INSTRUCTIONS

### STEP BY STEP



**Step 1**  
Feed material into cutter

so that the matte side is face up.



**Step 2**  
Design and cut your graphic in reverse (mirror image).



**Step 3**  
Weed away excess material

using tweezers or weeding tool.



**Step 4**  
Preheat your fabric and position weeded image on shirt with Glossy side face up.



**Step 5**  
Heat apply the material onto the shirt. Press at 310-330F at 17-20 seconds. Use medium pressure



**Step 6**  
Peel Mylar backing warm

### APPLICATION

#### Reflective

Press Time:	17-20 sec.
Temperature:	310-330F (155-165C)
Pressure:	Medium
Suggested Blade:	45 degree
Suggested Force:	160gf
Peel:	Warm
Wash Temp.:	Up to 140F (60C )

All technical information and recommendations are based on tests we have conducted. Users should conduct their own tests before proceeding

### NOTES

#### Recommended Fabrics

100% cotton  
100% polyester  
Poly/cotton blends  
Polyester knits  
Polyester mesh  
Poly/foam & cotton caps  
Satin

#### Accessories Required

Computer, Cutter, Heat Press, Heat Transfer Vinyl

#### Cutting Notes

You should always test cut prior to any production run. Cutter settings may need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos.

#### Care Instructions

Machine wash using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not iron directly onto this material. Wash Temperature should not exceed 140F

#### Storage

MultiCut Lustre has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity. Keep backing free of dust and other particles

