

SUBLIMATION

Printing

When using SubliJet refer to the PowerDriver Manual or if using ArTainium or another brand of ink use the instruction manual provided from the vendor you purchased your ink from. All images should be MIRRORED unless specified below.

Important

When the image is printed, it may look dull on the paper—this is normal. Trim the image to make it easier to position on your item. Secure your image to the object with heat tape to keep it from slipping or shifting.

When pressing is done, Open the press slowly and gently remove the object and remove the paper (be careful not to let the paper shift across the surface of the object, or you may create a “ghost” image). When the object is removed from the press, just let it cool.

Heat Press Setup

Set your heat press to 357F. Before pressing, test the pressure on a blank iPhone Cover Aluminum insert. The pressure should be light and you should be able to close your press with one hand. Ensure that your press has reached 357F before pressing.

Protect your heat press with at least two pieces of plain paper underneath your substrate and on top of your substrate. You can simply fold a full sheet in half and that should be sufficient.

Pressing

Press Temperature: 357F | Press Time 120 seconds

- 1.) Place two pieces of plain paper on your heat press.
- 2.) Place imaged sublimation paper on the heat press with image face up.
- 3.) Place White Aluminum insert on top of sublimation paper with printable side (white side) face down.
- 4.) Place two pieces of plain paper on top of Aluminum insert.
- 5.) Close your heat press
- 6.) Once pressing is done, immediately peel off sublimation paper.
- 7.) Leave Aluminum insert on a cold surface to cool.

Application to iPhone

Attaching the insert to your iPhone Cover:

- 1.) Attach the imaged metal insert onto the cover by removing the protective covering to expose the adhesive and firmly setting the insert onto the cover.

iPhone covers are compatible with iPhone 4 and 4S models.

- 1.) Place your imaged iPhone cover on a flat surface like a table
- 2.) Make sure your iPhone screen is facing you
- 3.) Gently slide the left side of your iPhone into the cover first. Ensuring that the buttons fit through the button holes.
- 4.) Gently slide the right side in place

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LASER TRANSFER PAPER

Printing

- Print Mirror Image
- Print using heavy to Label mode depending on the printer you are using.
- Once printed, ensure that the toner has adhered properly to the paper.

Important

Trim the image to make it easier to position on your item. Secure your image to the object with heat tape to keep it from slipping or shifting.

It is very important that heavy and even pressure is applied to the substrate and paper. Also when peeling, you do so with a smooth consistent motion.

Heat Press Setup

Set your heat press to 330F. Before pressing, test the pressure on a blank iPhone Cover Aluminum insert. The pressure should be heavy. Ensure that your press has reached 330F before pressing.

Protect your heat press with at least two pieces of plain paper underneath your substrate and a foam pad on top of your substrate. **DO NOT ALLOW ANY PART OF THE ALUMINUM EDGES TO BE IN DIRECT CONTACT WITH YOUR HEAT PLATEN**

Pressing

Press Temperature: 330F | Press Time 180 seconds

- 1.) Place two pieces of plain paper on your heat press.
- 2.) Place White Aluminum insert on heat press with printable side (white side) face up.
- 3.) Place imaged CL HS 1 on top of Aluminum insert with image face down
- 4.) Place a foam pad on top of CL HS 1 Paper.
- 5.) Close your heat press
- 6.) Once pressing is done, leave on a cold surface to cool
- 7.) Peel transfer paper warm/cold

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