

**APEX**

**APPLICATION INSTRUCTIONS**

**STEP BY STEP**

**Step 1**

Feed material into inkjet printer so that the printer is printing on the printable side (white matte coated side).

**Step 2**

Design your image and place your cut lines. Print and Cut your design right reading

**Step 3**

Weed away excess material using tweezers or weeding tool.

**Optional:**

For designs with small pieces, use MultiTack. Please see instructions for MultiTack

**Step 4**

Prepress fabric for 5 seconds. Remove backing material and place on shirt with image face up. Place MultiGlaze Matte/Gloss on top of image.

**Step 5**

Heat apply the material onto the shirt. Press at 310-330F at 17-20 seconds. Use medium pressure

**Step 6**

Peel MultiGlaze Gloss Cool or Matte Warm

**APPLICATION**

	Finish	Gloss	Matte
Printing Inks	Dye, Pigment, Eco Solvent Inks	Dye, Pigment, Eco Solvent Inks	Dye, Pigment, Eco Solvent Inks
Image	Right Reading	Right Reading	Right Reading
Press Time:	17-20 sec.	17-20 sec.	17-20 sec.
Temperature:	310-330F (155-165C)	310-330F (155-165C)	310-330F (155-165C)
Pressure:	Medium	Medium	Medium
Suggested Blade:	45 degree	45 degree	45 degree
Suggested Force:	40-75g	40-75g	40-75g
Peel:	Cool	Warm	Warm
Wash Temp.:	Up to 175F (80C)	Up to 175F (80C)	Up to 175F (80C)

All technical information and recommendations are based on tests we have conducted. Users should conduct their own tests before proceeding

**NOTES**

**Recommended Fabrics**

- 100% cotton
- 100% polyester
- Poly/cotton blends
- Polyester knits
- Polyester mesh
- Poly/foam & cotton caps
- Satin

**Accessories Required**

Computer, Inkjet Printer with Solvent, Eco-Solvent inks, Cutter, Heat Press

**Printable side**

The printable side (white matte coated side) is on the outside of the roll.

**Cutting Notes**

You should always test cut prior to any production run. Remember cutter settings will need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos.

**Multiple Finishes**

Use MultiGlaze Gloss for Gloss finish  
Use MultiGlaze Matte for Matte finish

**Care Instructions**

Wait 24 hours before washing. Machine wash using mild detergent. Do not use bleach or other aggressive cleaning agents. Cannot be dry cleaned. Wash Temperature cannot exceed 175F

**Storage**

MultiPrint Apex has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity.

